

Kiwiplan - Setup ULT for ESP

Parameter settings

SYS MO

Load Docket Program Allowed=Y

Allow FG tracking=1

Allow WP tracking=1

GEN ED

#2=*

#3=16 (site dependent)

#4= #

GEN EE

ULTDLD

1	Data Type	ULTDLD
2	Description	Docket Export
3	Directory Name	./ or path to /ultdld
4	Last File Number Used	1
5	Script name for File Export	EspRenameDkt
6	Fixed record length 0=variable	0
7	File Name (optional)	
8	Layout Version	<

ULTUNIT

1	Data Type	ULTUNIT
2	Description	ULT Unit movement for ESP
3	Directory Name	./ or path to ultunit
4	Last File Number Used	1
5	Script name for File Export	
6	Fixed record length 0=variable	0
7	File Name (optional)	unitmvmt.edi
8	Layout Version	S3

GEN PP

ULT

1 Key ULT
2 Produce filefull before purge N
3 Purge orders daily (Y/N) Y
4 Purge orders weekly (0-7) 0=No 0
5 Number of days orders to keep 120
11 Purge history daily (Y/N) Y
12 Purge history weekly (0-7)0=No 0
13 Number of days history to keep 120

WIP

1 Key WIP
2 Produce filefull before purge N
3 Purge orders daily (Y/N) Y
4 Purge orders weekly (0-7) 0=No 0
5 Number of days orders to keep 120
11 Purge history daily (Y/N) Y
12 Purge history weekly (0-7)0=No 0
13 Number of days history to keep 120

GEN PQ

ULT

1 System Name (Key) ULT
2 Name of purge program to run ultprg
11-14 Ords-WARN no purge in N days 10 (all 3 params)

WIP

1 System Name (Key) WIP
2 Name of purge program to run ultprg

GEN PL

Example machines

4 Default Corrugator Machine No. 1,011
5 Default Despatch Machine No. 8,000
6 Board Transfer Machine Number 9,999
8 Pick-Up Goods Machine Number 9,997
9 Quarantine Machine Number 9,998
10 FGS Rework Store Machine No. 8,007
11 Strapper Triggering Notifictn 7,999
12 Printer No for Notifications 99
13 Notification Label Code
16 Sheetboard strapper number 7,998
18 Supply From Stock Machine No 1,000
21 Into WIP Default Label Format 0A
22 Into FGS Default Label Format 01
27 Stock Despatch Machine No 8,008

- 29 Default Board Receiving Mch No 1,001
37 Surplus Sheetboard Machine No. 8,006

GEN TU

Set up all pallet types (must match ESP)

- | | | |
|----|--------------------------|--------|
| 1 | Unit Load Type | 01 |
| 2 | Description | 40X48, |
| 3 | Width | 40.00 |
| 4 | Length | 48.00 |
| 5 | Default load height | 52.00 |
| 7 | Absolute Length Overhang | 8.00 |
| 8 | Absolute Width Overhang | 8.00 |
| 12 | Thickness | 5.00 |
| 28 | Weight of Pallet | 40 |

INV DL

Maximum value for load Id 64,000

Maximum Unit Loads per truck=500

Allow File Export=Y

One file per Despatch Load = N

BOL Sequence = 0

Qty subtotals in BOL report = N

BOL totals only = N

Job pages in BOL report=N

BOL last number = 1 (as a starting point)

BOL maximum value 99,999,,999

Ignore Plant check as planning=Y

Ignore mach. check as planning=Y

Prompt for ship method = Y

Don't prompt to enter Truck Id =N

When set Load to "Despatch"

Check Label-Only Units = N

Generate BOL printout=N

BOL printout only if Transf.=N (use ESP transfer type docket)

Number of copies of BOL printout = 0

Generate BOL export (Billing) = Y

Accept before Export/Ship Y

Enter Despatch Comment 1 (added for seal numbers/dock time appts)

When set Load to Shipped"

Generate DLBOL export = Y

Include in export transfer = Y (use ESP 'transfer' type docket)

Always transfer jobs of type 3 = Y

Update PCS when shipping loads = Y

Update PCS with Xfered Units = Y

Skip Board Transfers in ULT= N

Split BOL per Address No. = Y
Allow entry of BOL Job Weight = N
Show Label units in FastTrack = N
Exclude Special Inst. From BOL=Y
Status Partial if more series Y

No new series for Call-Off Rtn N

Fast-Track: Auto assign L-Bay N (Yes would use any free Dock Door)

Fast-Track: Select Unit by:

0=Min Splits, 1=FIFO 1

Allow loading from diff. store N (allows load, unload & relocate to a different store)

No upper casing customer names Y (fixes customer search in BDR report)

Select CallOff UL on Qty Split Y (helps use the FIFO selection process on fasttrack)

Auto select up to Overrun Qty N (For type 0 orders only, Yes where it is not OK to over deliver, else all units including overrun are selected)

Allow Misc Items on ULT Loads = N

Prefix for Misc. Items = MISC

Assign Stop No in Reverse Seqn = N

Freight Code for RollStock =

Flag full load at X units = 0

Flag full load at X weight = 0

Single Ship Method for Load = N (consolidates to first orders ship method if different)

Allow to correct shipped loads N (new to prevent unshipping when ESP has status ??)

Correct Shipped loads if:

Job Status in Load is <= 1 (0 No invoice created, 1 Inv cancelled, 2 Inv created, 3 Inv printed, 4 Inv posted, 5 error, 6 unknown)

Invoice Check:Default ShipCode = (used for generic ship methods, ie. CC, when user should have changed ship method before exporting load details to ESP)

INV UT

Unit Load Delimiter = -

Unit Load Step Delimiter = W

Unit Load Qty. Delimiter = (blank)

Unit Load String Delimiter = (blank)

Default Pallet Type (must match a valid GEN TU or blank is fine)

Xfer store name as customer = Y

New unit barcode field format

0=Plant Code/Unique#, 1=SSCC = 0

Allow 0 Pallets on a Unit Load = Y

Auto Move WIP Units to InFeed = Y

Auto Consume Entry WIP Units = Y

No check Unprocessed Exit Uls = Y

Allow Add for jobs not in PCS = N

Method to calc unit height = (blank)

Don't export WIP unit changes = Y

Search only for a selected job= N

Skip Purge of Into Store Mchs = N

Board Xfer integrate with ULT = Y if on Rev 8.10 April 2015 or newer

PCS FB

Default WIP Label Format (site specific) Ex: WW

Default FGS Label Format (site specific) Ex: WF

Print WIP labels from Feedback = Y

Print from (H) Mach Lineup = Y

Print from (F) Mach Lineup = Y

Estimated WIP Labels 1 less = Y

Prevent updating of non-contiguous feedback = Y

Only 1 In-Process job allowed = Y

Qty/Unit to keep default value = Y

PCS RP

Standard Truck Volume = 1,750 (metric 70)

Default Hours Until Ready = 24

Blank line on Sort Key change = 1

Full Order Status from DPR = Y

Chg. Load Status when Add Load = Y

PCS QO

Order Status

2 Keys = 1, 3, 14, + any soft Hold Keys

Despatch Plan Report Selected = Y

PCS XF

FG transfers

1 Shipping Machine for customer 7995 op 28 machine

2 Destination ULT Transfer Store 11

3 Customer Name WH11 Name

4 Address Number 0

5 Delivery Destination Code WH11

6 Ship Method (blank is fine on all)

7 Customer Key (blank is fine on all)

8 Carrier (blank is fine on all)

Next Example:

1 Shipping Machine for customer 7995 op 28 machine

2 Destination ULT Transfer Store 12

3 Customer Name WH12 Name

4 Address Number 0

5 Delivery Destination Code WH12

Etc.

WP transfers

- 1 Shipping Machine for customer 7995 op 28 machine
- 2 Destination ULT Transfer Store 101

- 3 Customer Name OP101 Name
- 4 Address Number 0
- 5 Delivery Destination Code W101

Next example:

- 1 Shipping Machine for customer 7995 op 28 machine
- 2 Destination ULT Transfer Store 102

- 3 Customer Name OP102 Name
- 4 Address Number 0
- 5 Delivery Destination Code W102

Etc.

Possible order routes

Sheets

Stp Machine

1. Corrugator
2. Strapper
3. Shipping

Farm-out

Stp Machine

1. Corrugator
2. Diecutter
3. Transfer out
4. Outside process
5. Transfer in (optional)
6. Strapper
7. Shipping

Purchase sheets (farm-in)

Stp Machine

1. Purchase Product (sheets) (op 17)
2. Diecutter
3. Strapper
4. Shipping

Purchase Finished product

Stp Machine

1. Purchase Product (Finished product) (op 17)

2. Transfer In (op 29)
3. Warehouse (op 20/30)

Returns

Stp Machine

1. Return-Pickup Goods (op 20)
2. Quarantine/Rework (op 20 & 30)

Into Warehouse on site

Stp Machine

1. Corrugator
2. Diecutter
3. Strapper
4. Warehouse Stock (op 20 & 30)

Into Warehouse off site

Stp Machine

1. Corrugator
2. Diecutter
3. Strapper
4. Transfer Out (op 28)
5. Warehouse Stock (op 20 & 30)

Warehouse Release (Calloffs)

Stp Machine

1. Warehouse Release From Stock (no ops)
2. Shipping (op 20)

Stock Transfers

Stp Machine

1. Warehouse Release from stock (no ops) (FG store= blank)
2. Transfer Out (op 28)
3. Warehouse Stock (op 20 & 30)

Stores and Locations

Main Store

Store 10

(2) Description MAIN FINISHED GOODS STORE

If one ESP database and more than one MAP database where plants are using same warehouse or cross warehousing between plants, then put plant names in description. ESP drop down will see description like:

Cor Main FG Store (10) and Paso Main FG Store (20)

CorAlliWHSE (151) and PasoAlliWHSE (151)

CorPasoWHSE (20) and PasoCor WHSE (10)

(3) Plant Code 1

(4) Allowed Types	FG WP
(15) One Location	N
(16) Def Recv Locatn	STRAP
(17) Off-line	0
(19) Show only at fixed store	N

Location types

ENTRY

(1) Description	Default Receiving	
(2) Default Type	FG WP	
(3) Quarantine location		N
(5) 0-Enter,1-Store,2-Exit Unit Loads,3-Pre-Load		1
(6) Fast Track Loading Bay		N
(7) Units from WIP label to be Available/Stock		N

ST001

(1) Description	Storage	
(2) Default Type	FG	WP
(3) Quarantine location		N
(5) 0-Enter,1-Store,2-Exit Unit Loads,3-Pre-Load		1
(6) Fast Track Loading Bay		N
(7) Units from WIP label to be Available/Stock		N

QUAR

(1) Description	Quarantine	
(2) Default Type	FG	WP
(3) Quarantine location		Y
(5) 0-Enter,1-Store,2-Exit Unit Loads,3-Pre-Load		1
(6) Fast Track Loading Bay		N
(7) Units from WIP label to be Available/Stock		N

REWORK

(1) Description	Rework	
(2) Default Type	FG	WP
(3) Quarantine location		N
(5) 0-Enter,1-Store,2-Exit Unit Loads,3-Pre-Load		1
(6) Fast Track Loading Bay		N
(7) Units from WIP label to be Available/Stock		N

DD01

(1) Description	Loading Dock Door	
(2) Default Type	FG WP	
(3) Quarantine location		N
(5) 0-Enter,1-Store,2-Exit Unit Loads,3-Pre-Load		2
(6) Fast Track Loading Bay		N

(7) Units from WIP label to be Available/Stock N

M####

(1) Description Individual Machines

(2) Default Type FG WP

(3) Quarantine location N

(5) 0-Enter,1-Store,2-Exit Unit Loads,3-Pre-Load 0

(6) Fast Track Loading Bay N

(7) Units from WIP label to be Available/Stock N

STRAP

(1) Description Default Warehouse Receiving

(2) Default Type FG WP

(3) Quarantine location N

(5) 0-Enter,1-Store,2-Exit Unit Loads,3-Pre-Load 0

(6) Fast Track Loading Bay N

(7) Units from WIP label to be Available/Stock N

Finished Good Warehouses

Store 11

(2) Description Warehouse 11

(3) Plant Code 1

(4) Allowed Types FG WP

(15) One Location N

(16) Def Recv Locatn INTRAN

(17) Off-line 0

(19) Show only at fixed store N

Location types

INTRAN

(1) Description Default Receiving

(2) Default Type FG WP

(3) Quarantine location N

(5) 0-Enter,1-Store,2-Exit Unit Loads,3-Pre-Load 0

(6) Fast Track Loading Bay N

(7) Units from WIP label to be Available/Stock N

ST001

(1) Description Storage

(2) Default Type FG WP

(3) Quarantine location N

(5) 0-Enter,1-Store,2-Exit Unit Loads,3-Pre-Load 1

(6) Fast Track Loading Bay N

(7) Units from WIP label to be Available/Stock N

(1) Description	Quarantine	
(2) Default Type	FG WP	
(3) Quarantine location		Y
(5) 0-Enter,1-Store,2-Exit Unit Loads,3-Pre-Load		1
(6) Fast Track Loading Bay		N
(7) Units from WIP label to be Available/Stock		N

(1) Description	Loading Dock Door	
(2) Default Type	FG WP	
(3) Quarantine location		N
(5) 0-Enter,1-Store,2-Exit Unit Loads,3-Pre-Load		2
(6) Fast Track Loading Bay		N
(7) Units from WIP label to be Available/Stock		N

(1) Description	Loading Dock Door	
(2) Default Type	FG WP	
(3) Quarantine location		N
(5) 0-Enter,1-Store,2-Exit Unit Loads,3-Pre-Load		2
(6) Fast Track Loading Bay		Y
(7) Units from WIP label to be Available/Stock		N

Store	101
(2) Description	Warehouse 101
(3) Plant Code	1
(4) Allowed Types	FG WP
(15) One Location	N
(16) Def Recv Locatn	INTRAN
(17) Off-line	0
(19) Show only at fixed store	N

INTRAN			
(1) Description	Default Receiving		
(2) Default Type	FG WP		
(3) Quarantine location		N	
(5) 0-Enter,1-Store,2-Exit Unit Loads,3-Pre-Load			0
(6) Fast Track Loading Bay		N	
(7) Units from WIP label to be Available/Stock			N

(1) Description	Storage	
(2) Default Type	FG	WP
(3) Quarantine location		N
(5) 0-Enter,1-Store,2-Exit Unit Loads,3-Pre-Load		1
(6) Fast Track Loading Bay		N
(7) Units from WIP label to be Available/Stock		N

KDG Label Formats

Finished Goods Unit

	Type	Fields	
01	STD LOGO (CONV/PCS/FFF)	W - Work in Progress	2502 & 1047 = Y
11	STD LOGO (CORR)	C - Corrugator	2502 & 1047 = Y
21	STD LOGO (FGS/ULT)	F - Finished Goods	2502 & 1047 =N

	Type	Fields	
0A	WIP TO WIP (CONV/PCS/FFF)	W - Work in Progress	2503 & 1047 = Y
1A	WIP TO WIP (CORR)	C - Corrugator	2503 & 1047 = Y
2A	WIP TO WIP (FGS/ULT)	F - Finished Goods	2503 & 1047 = N

1	KEY	PARAMS
2	KDGServer	fill in the server name
3	Port	50,123
4	User Name Login	
5	User Password	
6	Legacy KDG Folder	legacy

```

1  Printer number          23
2  KDG PrinterQueue       PR#####
3  KDG PrinterTray

```

Dispatch Planning Report

PCS TD

Regular delivery loads

Several can be setup in the PCS/TD parameters.

Example of Dispatch Shipping Report:

pcsmenu:AME	Despatch Planning Report Menu	Despatch Mch No or ALL
(A)	ALL DISPATCH PLANNING REPORT	ALL
(B)	MAIN FG STORE DPR	8580 7995 8000 8001
(C)	WAREHOUSE A DPR	8581
(D)	WAREHOUSE B DPR	8582

Fast-track loads

1. Fast Tracking can be setup on each parameter PCS/TD or ULT option BDA when warehouse is not using RF/Scanning.
2. Set to level 4 or more, will allow manipulation of unit qty, selection of units, pallet types on the units, and total weight.
3. Shipping user can see the type 0 Make/Deliver or type 1 Calloff orders for the next few days in the PCS system, they can plan trucks.
4. A pick list (printed DPR or load list) of orders, quantity and items can be printed for fork lift driver to load trucks.
5. Selection can be unit by unit traceable, FIFO, or minimum partial pallet selection.
6. A truck ID can be added for the docket
7. Qty can be changed on a unit to match what was loaded, or units split up.
8. Returns for Calloff jobs can open series on Calloff or not. Add option has the unit finding most recent top up to assign unit against.
9. When using Qty selection you would have no idea what inventory is truly left in house for a Quality concern. Tally sheet selection provides unit traceability.

Fasttrack can be used from ULT BDA option.

ult00 menusep=. opt=b.d.a fasttrack=6 chgpal=1 fixstore=##

Here are some of the command line arguments associated with fasttrack:

chgpal=

chgqty=

fasttrack=

Levels of fasttrack:

1= Planning status

2= Issue status

3= Loading status and Completed question

4= Completed status

5= Despatch status - appears you can use Accept command here before load is Billing.

6= Shipped status

Possible 'fasttrack' script placed on a ULT menu

clear

```

echo "Fasttrack ULT B.D.A for store number"
echo
echo "Enter store number \c"
read st
echo
ult00 menusep=. opt=b.d.a fasttrack=6 chgpal=1 fixstore=$st
if [ "$st" = "201" ];then
ult00 menusep=. opt=b.d.a fasttrack=6 chgpal=1 fixstore=201
fi
if [ "$st" = "251" ];then
ult00 menusep=. opt=b.d.a fasttrack=6 chgpal=1 fixstore=251
fi

```

Fast Calloff loads

ESP Fast Calloffs would only work for 'Calloffs', as it excludes the make/deliver shipments; no unit by unit inventory accuracy. The correct amount would be peeled off and shipped using the fasttrack routine. Customers call at one of your remote stores and order products for immediate collection. In this case, orders are supplied from miscellaneous stock on hand.

1. Units allocated in ULT may not match the actual units supplied to the customer.
2. Returns for Calloff jobs can open series on Calloff or not. Add option has the unit finding most recent top up to assign unit against.
3. Fast Calloff uses the fasttrack routine to select units for each job
The oldest units are automatically picked. Parameter FIFO or least amount of split units.
□ The last unit is split, if necessary, to make the exact quantity shipped for each job.
Where a unit is split the remaining split unit retains the oldest creation date and time so that it will be the first unit picked next time
4. Sufficient Qty needs to be in Store prior to processing the Calloff
5. No truck ID on docket
6. Quality concerns regarding production job – no idea what inventory is truly left in house for that production job, or where the rest of production has been shipped.

Electronic data transfers

GEN EE

Locate data transfers in MAP kiwi directory

Sent to ESP

```

*ULT*DLBOL* * *150123*112906*EST*1*4375*KIWIPLAN - CINCINNATI, OH*450*MASON
FOA*0000*j*150123*112842* * * *DC*14440*2685*3* *
*10*L56*405*3*remuser*test*remuser*150123*112847*1632600*
*ULT*DLJOB* * *150123*112906*EST*1*4375*KIWIPLAN - CINCINNATI, OH*MASON
FOA*0000*1694*2*360*2*8320*5776*1090*1745*037605-00*80.06*28.12*120611*120521*1*CB
35-26-30-26-33*1.48x1.64x1.48*450*3*0*0*
*ULT*JUNIT* * *150123*112906*EST*1*4375*KIWIPLAN - CINCINNATI,
OH*1694*27*180*02*1*6*2*15*2888*545*1694*150123*112839*19372*437519372*0* *0*0* * *

```

*130115*140508*

*ULT*JUNIT* * *150123*112906*EST*1*4375*KIWIPLAN - CINCINNATI,
OH*1694*29*180*02*1*6*2*15*2888*545*1694*150123*112839*19374*437519374*0* *0*0* * *
*130115*140609*

*ULT*DLJOB* * *150123*112906*EST*1*4375*KIWIPLAN - CINCINNATI, OH*MASON
FOA*0000*1692*2*360*2*8320*5776*1050*1745*037603-00*80.06*28.12*120607*120521*2*CB
35-26-30-26-33*1.48x1.64x1.48*450*3*0*0*

*ULT*JUNIT* * *150123*112906*EST*1*4375*KIWIPLAN - CINCINNATI,
OH*1692*22*180*02*1*6*2*15*2888*505*1692*150123*112839*12226*437512226*0* *0*0* * *
*120607*153334*

*ULT*JUNIT* * *150123*112906*EST*1*4375*KIWIPLAN - CINCINNATI,
OH*1694*31*180*02*1*6*2*15*2888*545*1692*150123*112839*19376*437519376*0* *0*0* * *
*130115*140719*

*ULT*DLJOB* * *150123*112906*EST*1*4375*KIWIPLAN - CINCINNATI, OH*MASON
FOA*0000*1693*1*180*1*8320*2888*545*1745*037604-00*80.06*28.12*120608*120521*1*CB
35-26-30-26-33*1.48x1.64x1.48*450*3*0*0*

*ULT*JUNIT* * *150123*112906*EST*1*4375*KIWIPLAN - CINCINNATI,
OH*1694*45*180*02*1*6*2*15*2888*545*1693*150123*112839*19390*437519390*0* *0*0* * *
*150123*103706*

ESP Dockets

ESP Delivery Dockets

Design KDG template for all customer specific and out of country documentation.

Upon ULT Despatch, user must approve or change the Complete/Partial Flag.

ESP Transfer Dockets

Warehouse Transfers – Design KDG template for transfer type documentation.

Upon ULT Despatch, user cannot change Complete/ Partial Flag.

Manual Dockets

User should log who, what, when, where, and manual docket number. Then update KIWI system at a later time to get ESP docket number. Then update log with ESP docket number.

Failed Dockets

1. User should search ESP for docket using ULT load number. If found, right click and email current user. Then open PDF file and print thru Windows.
2. If no docket in ESP, user should check Agent.

Create Invoices

ESP tools drop down – create invoices. Select shipped bill of lading on left, or move them to the right to be held.

Post Invoices

ESP tools drop down – post invoices. Select invoices on the left, or move them to the right to be held.

Returns

ESP adds Customer Issue.

If check box ‘awaiting goods return’ is checked, then ADRTN records are sent to MAP.

Shipping can plan for return monitoring the PCS Pick up goods machine
Stp Machine

- 1 9997 Pick up Goods
- 2 9998 Returned/Quarantine

ULT return of units

Select job to return

ult01:BR Returned Goods 18/Wed 14:46

=====

Page 1/1 Toggle 1 / 2

Idx	Job#	S	Qty_Ex	Qty_Rtn	Str	Reason
1	1042	P	31782	28800	10	Faulty Goods for Return

(M)ore, (P)rev, (B)eg, (T)og, (Q)uery, (F)inish, (L)ist, (V)iewLoc, > 1....

Return St/Loc: 10 FGS...

Start typing (job-unit number(s))

ult01:BR Return Units 18/Wed 14:48

=====

Page 1/1 RtnId 1000002 Cur_St/Loc 10/FGS

Job# 1042 Spec# 1655 QtyRqd 2982

Idx	Job_Unit	Unit	Qty	Sta	Customer	Pal/Load	CumQty	PO spec
-----	----------	------	-----	-----	----------	----------	--------	---------

(A)dd, (E)xit, UL# or Idx ? 1042-52.....

Verify qty on each unit

Qty 600....

After all unloaded, use R for Return, enter location, this updates Pick Up goods machine feedback with quantity returned.

```
ult01:BR                Return Units                18/Wed 14:50
=====
=====
Page 1/1                RtnId 1000002    Cur_St/Loc 10/FGS
Job# 1042                Spec# 1655        QtyRqd 2982
Idx Job_Unit            Unit   Qty Sta Customer   Pal/Load   CumQty PO spec
  1 1042-52              52    600 A  MJK Manage    1        600 1655
  2 1042-53              53    582 A  MJK Manage    1       1182 1655
```

(A)dd, (C)hg, (U)ndo, (R)eturn, (M)ore, (P)rev, > R..

After all completely Returned for this return ID, and no more coming back, use F to finish the return. This should update ESP awaiting goods return check box.

```
ult01:BR                Returned Goods                18/Wed 14:53
=====
=====
Page 1/1                                Toggle 1 / 2
Idx Job#          S Qty_Ex Qty_Rtn Str Reason
  1 1042          P 31782  29982 10 Faulty Goods for Return
```

(M)ore, (P)rev, (B)eg, (T)og, (Q)uery, (F)inish, (L)ist, (V)iewLoc, > F...

PCS feedback and re-processing units

Order Status shows customer pickup step is done and 9998 Returned/Quarantine machine outstanding.

Now you need to use PCS lineup option H to feedback the quarantine/return goods machine:

```
pcsmenu:AH                Job Running Order and Feedback                18/Wed 15:25
=====
=====
Lineup for 9998 Returned/Quarantine
                                Toggle 1/8        Pg 1/1
Idx Job_NumbSr Cust Item Desc    PN DueDt La Hrs QtyIn B P D Locati T M F
  1 1042  /6 MJK 7 1/4" Iceless 5> 03/18 -0 -2 29982 x x *Ready 0 C
```

(F)eedback, (N)ext, (P)rev, (T)oggle, (R)efresh, (M)enu, (C)orr, > F

Enter Idx of Job for Processing 1..

=====

=====

Lineup for 9998 Returned/Quarantine

Toggle 1/8 Pg 1/1

1 1042 /6 MJK 7 1/4" Iceless 5> 03/18 -0 -2 1182 x x *Ready 0 C

Total Sheets to be processed 1182

Transfer to In-Stock 1182

To be Reworked 0

Scrap as Waste 0

=====

Remaining in Quarantine 0

Proceed (Y/N) ? Y

Order Status shows 9997 customer pickup step is feedback and 9998 Returned/Quarantine machine has changed to 8007 FGS Overrun machine outstanding.

Stp	Machine	Date_Time	Qty_In	No_Up	Qty_Good	No_Up	Wst_Qty	Sta	U/L
1	9997 Customer Pick	03/18 15:08	63762	1/1	63702	1/1	40 **	53	
2	8007 FGS Overrun	03/18 15:28	31782	1/1	31782	1/1	0 *	53	

Dispatch plan for re-shipment

Units still show as Avail to ship against job 1042, but they are on Overrun machine.

If plant is going to re-ship, then move them to 8000 or 8001 CPU machines. Else treat them as excess overrun and change ULT unit status to S for stock.

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Page 1/1

Toggle 1/2

Idx	Job	Custom Label	Avail	Avail	Stock	Stock	Spec	Q_Prd	Job_Desc
		Units	Units	Qty	Qty	Units			
1	1024	SFL Ma	0	0	0	600	1 1655	31866	7 1/4" Icel
2	1042	SFL Ma	0	53	31782	0	0 1655	31787	7 1/4" Icel

Month End Reports

ULT BB

Create several reports in ULT BB option by sorting the selection many different ways.

ult21LL is St/Loc/Cust/job sort 3/7

ult21LJ is sort 3 jobs

ult21LS is st/loc/spec/job sort 7

ult21JJ sort 1 jobs

ult21WL units

ult21CC cust/loc sort 8/9

ult21CB Cust / loc Jobs listing sort 9

ult21CA loc/cust sort 8 jobs

ult21D cust/loc 8 and units

ult21 units

ult21L sort 3 units

ult21E sort 8,9 units

ult21CJ sort 2 Cust job

ult21CS sort 6 cust spec job

ult21JS sort 4 Job Store Loc

ult21SJ sort 5 spec Job

ult25 history of units

Revision #2

Created 25 February 2026 16:19:13 by Steve Ling

Updated 25 February 2026 16:40:58 by Steve Ling