

# Kiwiplan - Multi-Plant Harmonization

What fields and areas that need to be standardize in ESP and MAP.

This section was put together from the aspect if we were going forward either with one MAP database or Multi-MAP databases scenario.

## All plants in one ESP database

Here is a list of fields/lookups that need to be standardized in the ESP database

- 1. Destination Codes
- 1. Styles for Descriptions and print outs
- 1. Stacking Patterns shared with MAP parameters

## All countries/states/provinces in a separate MAP Database

Here is a list of fields/lookups that need to be standardized all across the MAP databases

- 1. Colors
- 1. Pallet Types
- 1. Top Board Codes
- 1. Closure Codes
- 1. Strapping Codes
- 1. Stacking Patterns shared with ESP
- 1. Tab Types

## 1. Score Types

### 1. Ink Types

#### 10) Tools Types

#### 11) Tool Names when the tool is shared

#### 12) Machine Operations

#### 13) Unit Descriptions

#### 14) Basic Board Codes

#### 15) Downtime Codes

#### 16) Waste Codes

#### 17) Machine numbers

#### 18) BRD-ST, Material Status

#### 19) CORR-FL, Corrugator flutes

#### 20) CSC-BS, Board structure

#### 21) CSC-CC, Coating codes

#### 22) CSC-OS, Order status codes and desc

#### 23) CSC-PC, Paper class

#### 24) GEN-FB, Default waste codes

#### 25) GEN-LT, Label types

#### 26) GEN-QC, Down time categories

#### 27) GEN-UM, Units of measure

#### 28) GEN-WC, Waste code classes

#### 29) PCS-QE, PCS - machine groups

#### 30) PCS-QO, PCS - order status

#### 31) PCS-QR, PCS - run rate units

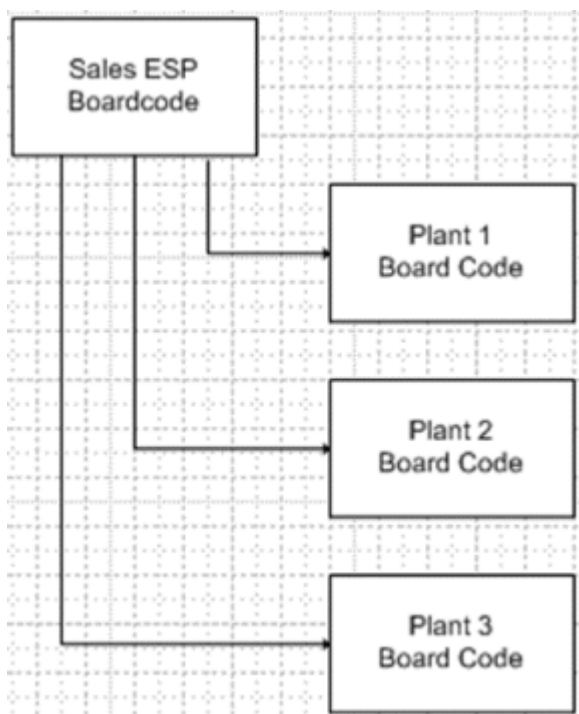
### 32) Label Formats

### 33) Board Code

## Board Codes

The image below shows how we would setup board codes to be used in MAP. The ESP sales board code would only be seen in ESP for costing and sale purposes. The plant board code would only be seen on the production side and used to produce the item. Depending on the local plant's available papers the combination would change at every plant. The producing plant's combination would be setup in the CSC system to have an upgrade downgrade path to the top board code from sale board code.

NOTE: There is currently a limit to 16 upgrade and downgrade paths.



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