

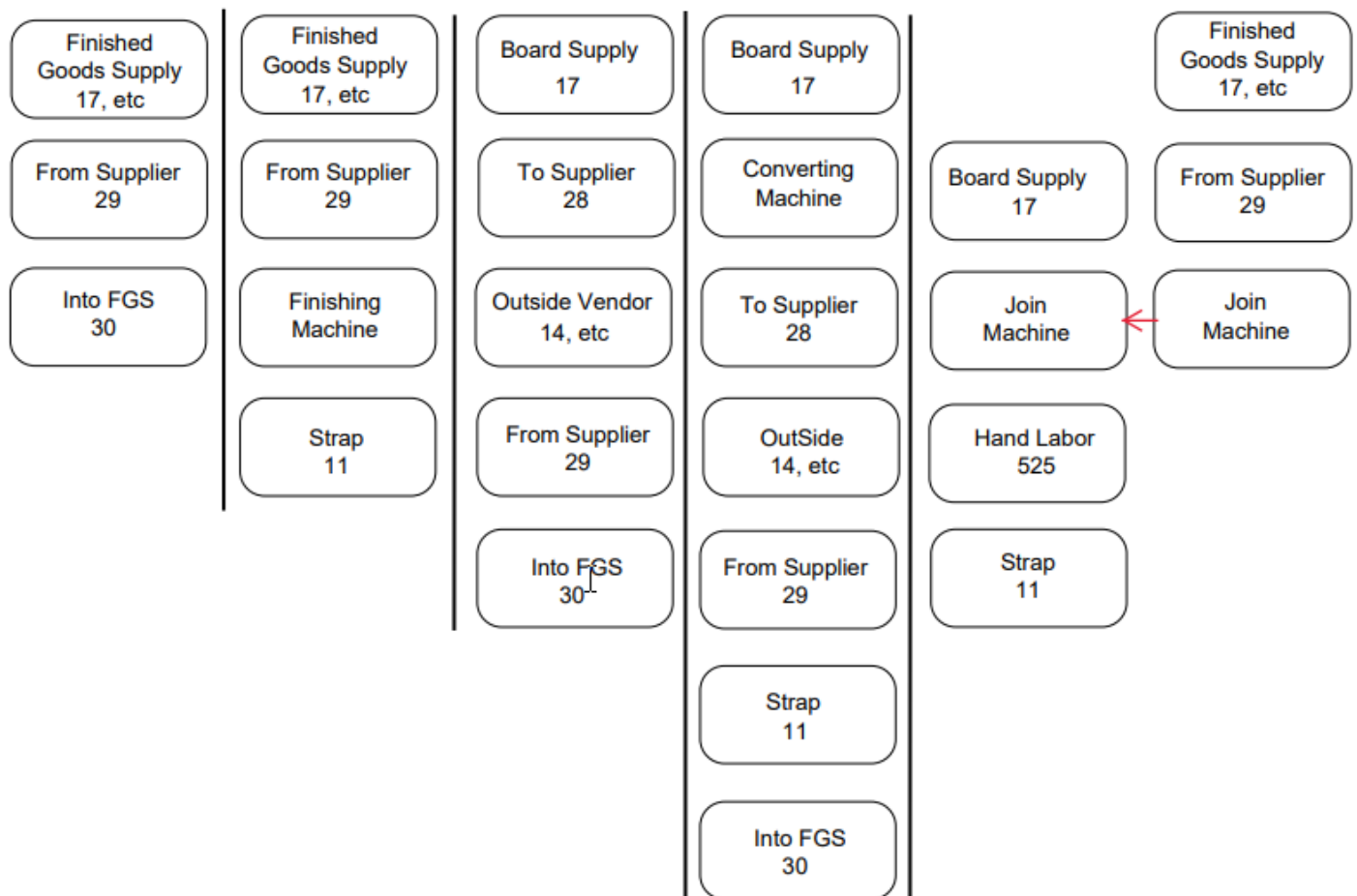
Kiwiplan - Farmout Routes in ESP

Farm-Out Routes in ESP

Warehoused Product Designs

These 5 Farm Out route scenarios
have at least these operations

Below - PCS Classic	Below - PCS VUE
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Above - PCS Classic

Above - PCS VUE

How To and Explanation:

If no route appears after saving PD

1. Drag & drop machine into route.
 - Drop once on Green
2. Right click in Blue, Assign Operations
3. In **Misc Details (2)** Tab, ensure all operations correlate with their respective bubble.

If a route appears after saving PD

1. Make appropriate changes to machines to how your item is being produced.
 - Delete & Add Machines
 - Choose Machines from Machine list
2. Right click in Blue, Assign Operations
3. In **Misc Details (2)** Tab, ensure all operations correlate with their respective bubble.

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