

# Classic - Purge Parameter Defaults

This is to give your plant(s) default set values for these parameters.

Legend:

- PARAMS - Default for all
- CSC - Corrugator Scheduling Center
- RSS - Roll Stock System
- ULT - Unit Load Tracking
- WIP - ULT Work In Progress

PARAMS is the default setting for **all** modals if it is the only one that exists

|        |                                |                  |             |                      |
|--------|--------------------------------|------------------|-------------|----------------------|
| System | Description                    | View_or_Maintain |             |                      |
| GEN    | General for many systems       | Maintain         |             |                      |
| Prefix | Description                    | View_or_Maintain | Default_key | Many_records_allowed |
| PP     | Purge Control Parameters       | Maintain         | PARAMS      | Y                    |
|        | Description                    | Contents         |             |                      |
|        | -----                          | -----            |             |                      |
|        | Key                            | PARAMS           |             |                      |
|        | Produce filefull before purge  | Y                |             |                      |
|        | Purge orders daily (Y/N)       | Y                |             |                      |
|        | Purge orders weekly (0-7) 0=No | 7                |             |                      |
|        | Number of days orders to keep  | 800              |             |                      |
|        | Repair file if errors found    | Y                |             |                      |
|        | Purge details daily (Y/N)      | Y                |             |                      |
|        | Purge details weekly (0-7)0=No | 7                |             |                      |
|        | Number of days details to keep | 800              |             |                      |
|        | Repair file if errors found    | Y                |             |                      |
|        | Purge history daily (Y/N)      | Y                |             |                      |
|        | Purge history weekly (0-7)0=No | 7                |             |                      |
|        | Number of days history to keep | 800              |             |                      |
|        | Repair file if errors found    | Y                |             |                      |
|        | Purge specifications daily Y/N | Y                |             |                      |
|        | Purge specs weekly (0-7) 0=No  | 7                |             |                      |
|        | No.days specifications to keep | 800              |             |                      |
|        | Repair file if errors found    | Y                |             |                      |

CSC Parameters

| System | Description                    | View_or_Maintain |             |                      |
|--------|--------------------------------|------------------|-------------|----------------------|
| GEN    | General for many systems       | Maintain         |             |                      |
| Prefix | Description                    | View_or_Maintain | Default_key | Many_records_allowed |
| PP     | Purge Control Parameters       | Maintain         | PARAMS      | Y                    |
|        | Description                    | Contents         |             |                      |
|        | -----                          | -----            |             |                      |
|        | Key                            | CSC              |             |                      |
|        | Produce filefull before purge  | Y                |             |                      |
|        | Purge orders daily (Y/N)       | Y                |             |                      |
|        | Purge orders weekly (0-7) 0=No | 0                |             |                      |
|        | Number of days orders to keep  | 800              |             |                      |
|        | Repair file if errors found    | Y                |             |                      |
|        | Purge details daily (Y/N)      | Y                |             |                      |
|        | Purge details weekly (0-7)0=No | 0                |             |                      |
|        | Number of days details to keep | 800              |             |                      |
|        | Repair file if errors found    | Y                |             |                      |
|        | Purge history daily (Y/N)      | Y                |             |                      |
|        | Purge history weekly (0-7)0=No | 0                |             |                      |
|        | Number of days history to keep | 800              |             |                      |
|        | Repair file if errors found    | Y                |             |                      |
|        | Purge specifications daily Y/N | Y                |             |                      |
|        | Purge specs weekly (0-7) 0=No  | 0                |             |                      |
|        | No.days specifications to keep | 800              |             |                      |
|        | Repair file if errors found    | Y                |             |                      |

## RSS Parameters

| System | Description                    | View_or_Maintain |             |                      |
|--------|--------------------------------|------------------|-------------|----------------------|
| GEN    | General for many systems       | Maintain         |             |                      |
| Prefix | Description                    | View_or_Maintain | Default_key | Many_records_allowed |
| PP     | Purge Control Parameters       | Maintain         | PARAMS      | Y                    |
|        | Description                    | Contents         |             |                      |
|        | -----                          | -----            |             |                      |
|        | Key                            | RSS              |             |                      |
|        | Produce filefull before purge  | Y                |             |                      |
|        | Purge orders daily (Y/N)       | Y                |             |                      |
|        | Purge orders weekly (0-7) 0=No | 0                |             |                      |
|        | Number of days orders to keep  | 400              |             |                      |
|        | Repair file if errors found    | Y                |             |                      |
|        | Purge details daily (Y/N)      | Y                |             |                      |
|        | Purge details weekly (0-7)0=No | 0                |             |                      |
|        | Number of days details to keep | 400              |             |                      |
|        | Repair file if errors found    | Y                |             |                      |
|        | Purge history daily (Y/N)      | Y                |             |                      |
|        | Purge history weekly (0-7)0=No | 0                |             |                      |
|        | Number of days history to keep | 400              |             |                      |
|        | Repair file if errors found    | Y                |             |                      |
|        | Purge specifications daily Y/N | Y                |             |                      |
|        | Purge specs weekly (0-7) 0=No  | 0                |             |                      |
|        | No.days specifications to keep | 400              |             |                      |
|        | Repair file if errors found    | Y                |             |                      |

## ULT Parameters

| System | Description                    | View_or_Maintain |             |                      |
|--------|--------------------------------|------------------|-------------|----------------------|
| GEN    | General for many systems       | Maintain         |             |                      |
| Prefix | Description                    | View_or_Maintain | Default_key | Many_records_allowed |
| PP     | Purge Control Parameters       | Maintain         | PARAMS      | Y                    |
|        | Description                    | Contents         |             |                      |
|        | -----                          | -----            |             |                      |
|        | Key                            | ULT              |             |                      |
|        | Produce filefull before purge  | Y                |             |                      |
|        | Purge orders daily (Y/N)       | Y                |             |                      |
|        | Purge orders weekly (0-7) 0=No | 0                |             |                      |
|        | Number of days orders to keep  | 400              |             |                      |
|        | Repair file if errors found    | Y                |             |                      |
|        | Purge details daily (Y/N)      | Y                |             |                      |
|        | Purge details weekly (0-7)0=No | 0                |             |                      |
|        | Number of days details to keep | 200              |             |                      |
|        | Repair file if errors found    | Y                |             |                      |
|        | Purge history daily (Y/N)      | Y                |             |                      |
|        | Purge history weekly (0-7)0=No | 0                |             |                      |
|        | Number of days history to keep | 400              |             |                      |
|        | Repair file if errors found    | Y                |             |                      |
|        | Purge specifications daily Y/N | Y                |             |                      |
|        | Purge specs weekly (0-7) 0=No  | 0                |             |                      |
|        | No.days specifications to keep | 800              |             |                      |
|        | Repair file if errors found    | Y                |             |                      |

## WIP ULT Parameters

| System | Description                    | View_or_Maintain |             |                      |
|--------|--------------------------------|------------------|-------------|----------------------|
| GEN    | General for many systems       | Maintain         |             |                      |
| Prefix | Description                    | View_or_Maintain | Default_key | Many_records_allowed |
| PP     | Purge Control Parameters       | Maintain         | PARAMS      | Y                    |
|        | Description                    | Contents         |             |                      |
|        | -----                          | -----            |             |                      |
|        | Key                            | WIP              |             |                      |
|        | Produce filefull before purge  | N                |             |                      |
|        | Purge orders daily (Y/N)       | N                |             |                      |
|        | Purge orders weekly (0-7) 0=No | 0                |             |                      |
|        | Number of days orders to keep  | 60               |             |                      |
|        | Repair file if errors found    | Y                |             |                      |
|        | Purge details daily (Y/N)      | N                |             |                      |
|        | Purge details weekly (0-7)0=No | 0                |             |                      |
|        | Number of days details to keep | 60               |             |                      |
|        | Repair file if errors found    | Y                |             |                      |
|        | Purge history daily (Y/N)      | Y                |             |                      |
|        | Purge history weekly (0-7)0=No | 0                |             |                      |
|        | Number of days history to keep | 120              |             |                      |
|        | Repair file if errors found    | Y                |             |                      |
|        | Purge specifications daily Y/N |                  |             |                      |
|        | Purge specs weekly (0-7) 0=No  | 0                |             |                      |
|        | No.days specifications to keep | 100              |             |                      |
|        | Repair file if errors found    | Y                |             |                      |

